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Addendum 3

Table 1: The table shall be changed as indicated in the red boxes:

Size Designation	Major Diameter	Specified Pipe Wall Thickness	Length: End of Pipe to Hand-tight Plane
D	D ₄	(in.)	L ₁
4 ^{1/} 2	4.500	0.205-0.223	0.921
4 ^{1/} 2	4.500	0.224-0.250	1.546
5	5.000	0.220-0.252	1.421
5	5.000	0.253-0.296	1.671
5 ^{1/} 2	5.500	0.244-0.304	1.796
6 ^{5/} 8	6.625	0.288-0.352	2.046
7	7.000	0.231-0.271	1.296
7	7.000	0.272-0.362	2.046
7 ^{5/} 8	7.625	0.300-0.328	2.104
8 ^{5/} 8	8.625	0.264-0.303	1.854
8 ^{5/} 8	8.625	0.304-0.400	2.229
9 ^{5/} 8 ^b	9.625	0.312-0.395	2.229
9 ^{5/} 8 ^c	9.625	0.342-0.595	2.162
10 ^{3/} 4 ^b	10.750	0.279-0.349	1.604
10 ^{3/} 4 ^b	10.750	0.350-0.595	2.354
10 ^{3/} 4 ^c	10.750	0.450-0.595	2.287

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11 ^{3/} 4 ^b	11.750	0.333-0.488	2.354
11 ^{3/} 4 ^c	11.750	0.489	2.287
13 ^{3/} 8 ^b	13.375	0.330-0.514	2.354
13 ^{3/} 8 ^c	13.375	0.480-0.514	2.287
16	16.000	0.375-0.495	2.854
18 ^{5/} 8	18.625	0.435	2.854
20 ^d	20.000	0.438	2.854
20 ^e	20.000	0.439-0.635	2.787

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NOTE 1 For all sizes shown, the number of threads per inch equals eight (8) and dimensions in inches, except as indicated. See Figure 5. For thread crest details, see Figures 6 and 7.

NOTE 2 Included taper on diameter (all sizes) of 0.0625 in. per inch.

NOTE 3 Hand-tight standoff "A" is the basic allowance for basic power make-up of the joint as shown in Figure 5.

NOTE 4 See 6.1.3 for additional information on crest diameter locations; these locations may be different from traditional diameters and locations, and new standards may be required.

Table 4: The table shall be changed as indicated in the red boxes:

Major Diameter	Specified Pipe Wall Thickness	Length: End of Pipe to Hand-tight Plane
D ₄		L ₁
4.500	0.250-0.337	1.921
5.000	0.253-0.500	2.296
5.500	0.275-0.415	2.421
6.625	0.288-0.475	2.796
7.000	0.317-0.540	2.921
7.625	0.328-0.625	2.979
8.625	0.352-0.557	3.354
9.625	0.352-0.595	3.604
9.625	0.435-0.595	3.537
20.000	0.438	4.104
20.000	0.439-0.635	4.037
	Diameter D4 4.500 5.000 5.500 6.625 7.000 7.625 8.625 9.625 9.625 20.000	Pipe Wall Thickness Da Pipe Wall Thickness D4 0.250-0.337 5.000 0.253-0.500 5.500 0.275-0.415 6.625 0.288-0.475 7.000 0.317-0.540 7.625 0.328-0.625 8.625 0.352-0.597 9.625 0.352-0.595 9.625 0.435-0.595 20.000 0.438

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 NOTE 1
 For all sizes shown, the number of threads per inch equals eight (8) and dimensions in inches (except as indicated); See Figure 5.

 NOTE 2
 For thread crest details, see Figure 6 and Figure 7.

NOTE 3 Included taper on diameter, all sizes, 0.0625 in. per inch.

NOTE 4 Hand-tight standoff "A" is the basic allowance for basic power make-up of the joint as shown in Figure 5.

NOTE 5 See 6.1.3 for additional information on crest diameter locations; these locations may be different from traditional diameters and locations, and

Table 5: The table shall be changed as indicated in the red boxes:
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Size Designation	Major Diameter	Specified Pipe Wall Thickness	Length: Imperfect Threads
D	D ₄	(in.)	g
4 ¹ / ₂	4.516	0.224-0.337	1.984
5	5.016	0.253-0.500	1.984
5 ¹ / ₂	5.516	0.275-0.415	1.984
6 ⁵ /8	6.641	0.288-0.475	1.984
7	7.016	0.317-0.540	1.984
7 ⁵ /8	7.641	0.328-0.625	1.984
8 ⁵ /8	8.641	0.352-0.557	1.984
9 ⁵ / ₈	9.641	0.352-0.595	1.984
10 ³ / ₄	10.766	0.350-0.595	1.984
11 ³ / ₄	11.766	0.375-0.489	1.984
13 ³ /8	13.391	0.380-0.514	1.984
16	16.000	0.438-0.495	1.488
18 ⁵ /8	18.625	0.435	1.488
20	20.000	0.438-0.635	1.488

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NOTE 1 For all sizes shown, the number of threads per inch equals five (5) and dimensions in inches, except as indicated; see Figure 1. For thread details, see Figure 2 and Figure 3. NOTE 2 Included taper on diameter: sizes 13³/₈ and smaller -0.0625 in. per inch; sizes 16 and larger -0.0833 in. per inch.

NOTE 3 At plane of perfect thread length L₇, the basic major diameter of the pipe thread and plug gauge thread is 0.016 in. greater than specified pipe diameter D for sizes 13³/₈ in. and s NOTE 4 Hand-tight standoff "A" is the basic allowance for basic power make-up of the joint as shown in Figure 1; the ³/₆ in. equilateral triangle stamp located on the pipe at the length A₁ standoff "A".

NOTE 5 See 6.1.3 for additional information on crest diameter locations; these locations may be different from traditional diameters and locations, and new standards may be required.